

inside the
**HEMATOLOGY
LAB:**

The Complete Guide to
Identifying, Diagnosing, and
Correcting Procedural
Failures

When procedural failures occur in hematology, they often present as small inconsistencies, such as smears that look slightly off, platelet counts that do not align with clinical expectations, or variations in staining that prompt technicians to take a second look. In a laboratory environment, these moments can slow down processes and analysis. They can also create uncertainty and demand more time, which teams typically don't have (especially on a day when three STAT samples arrive at once, the analyzer decides to throw a flag, and the break room coffee levels are critically low).

The goal of this guide is not to restate textbook theory, but rather to examine where procedural failures actually originate and how to correct them in a way that strengthens long-term workflow reliability.

At Ethos Biosciences, we develop high-quality reagents, dyes, buffers, and ELISA kits designed to support reliable laboratory performance. Dependable products are foundational for labs where accuracy and repeatability matter every day. We regularly work with customers to identify and correct procedure-based challenges, helping laboratory teams evaluate workflows and determine where variability may have entered the process.

WHY PROCEDURAL FAILURES MATTER IN HEMATOLOGY

Hematology testing depends on intact blood cells, as elements like size, shape, and the number of cells present in a sample are driving factors behind sample interpretation. Any small disruption to the cellular structure of a blood cell can influence how results are understood. Unlike many chemistry-based tests, hematology does not have the privilege to rely solely on numerical output. Physical changes to cells often look similar to disease-related abnormalities, which makes procedural consistency especially important.

Hematology's Dependence on Cellular Integrity

In a perfect world, specimens would move directly from collection to analysis without delay or possible environmental stress; however, laboratory workflows rarely operate under perfect conditions. Whether it's a large amount of samples being delivered at once, or multiple handoffs between techs, or even delays in transport systems, these issues can occur long before a slide is reviewed. Interpretation also involves both instrumentation and human assessment, which means that reliability depends not only on measurement, but on how well the specimen was preserved along the way.



When abnormal findings appear, the task shifts from detection to evaluation. Questions like “Is the abnormality biological, or procedural?” have to be asked, as that distinction carries weight and will determine how techs can proceed. There is also a chance that true pathology can be overlooked, and that creates a huge risk, but there are also consequences if the specimen is mishandled and mistaken for disease. Structured troubleshooting begins with understanding where variability can occur, how it presents, and which factors can realistically be addressed.

where problems begin **THE PRE-ANALYTICAL PHASE**

Most variability in hematology begins before a sample reaches the analyzer. Collection, transport, and environmental exposure all influence whether cells arrive intact or already altered, so by the time an abnormal result appears, the disruption may have occurred minutes (or hours) earlier.

These issues can arise as soon as the collection. Anticoagulants such as K2EDTA are designed to prevent clotting by binding calcium and stabilizing blood components. But the chemistry of it only works if the tube is mixed properly. Incomplete inversion allows microclots to form. Those clots can distort counts or trigger analyzer flags that resemble pathology. This is a simple step, but when it is rushed, it can introduce findings that demand unnecessary review. And rushing is rarely about carelessness; it's usually about volume, staffing, or simply trying to keep up.

Physical stress during collection creates another risk. The gauge of the needle and the vacuum pressure of the tube determine how forcefully blood enters the collection tube, because when the draw is too aggressive, red blood cells may rupture, which produces a state of hemolysis that alters morphology before analysis even begins.

Capillary collections often present their own challenges. Platelet clumping and uneven cell distribution are common in these kinds of samples, which can complicate interpretation if the collection context is not considered. Even the body location of the patient for the draw matters. Samples taken near PIC lines may reflect dilution or contamination that changes expected values.

Transport issues can introduce its own variables as pneumatic tube systems move specimens quickly. It's efficient, but not exactly first-class travel. However, that acceleration and impact can stress cell membranes and cause damage. If there are any temperature shifts during transit or storage, it can further impact stability. If a sample is exposed to heat, it can accelerate degradation and increase fragility of the sample, and, on the other hand, cold exposure can alter membrane structure and distort cell shape, which can create artifacts that resemble disease under microscopic review. Cells respond to environmental stress quickly, they are not known for their resilience to chaos.



RECOGNIZING ARTIFACTS VERSUS TRUE PATHOLOGY

When abnormal findings show themselves, there is a shift in the workflow from detection to interpretation. Automated analyzers may flag irregular counts or morphological changes, but there has to be a human element to distinguish between procedural artifacts and true pathology.

Certain morphological patterns offer early clues, but interpretation highly depends on the provided context. Burr cells, for example, may indicate pH-related handling deficiencies rather than disease when they appear alongside otherwise 'normal' findings. Smudge cells will often reflect fragile white blood cells that have been disrupted during preparation, particularly if those samples have been exposed to any kind of mechanical stress. Another example is that platelet aggregation can result from incomplete mixing or extended storage times, altering counts without representing true pathology. Even helmet-shaped red blood cells (sometimes associated with clinical conditions) may arise from collection-related mechanical forces. Recognizing these patterns as potential artifacts allows technologists to take a breath before escalating interpretation and supports instead reviewing pre-analytical variables that may explain the findings. Not every burr cell is a villain origin story!

Artifacts and pathology can appear similar under the microscope. A visual review rarely tells the full story on its own. Technologists usually step back and consider how the specimen was collected, how long it traveled, and what conditions it underwent before it reached them for analysis.

Analyzer data offers important numerical insight, but the morphology will still require a direct evaluation. When needed, experienced teams will often begin by retracing the specimen's path rather than assigning an immediate diagnosis to a sample, identifying where variation entered the workflow can resolve uncertainty without unnecessary escalation.

PROCEDURAL VARIABLES INSIDE THE LABORATORY

Variability does not end once a specimen is ready for analysis any steps taken during staining and slide preparation can introduce their own inconsistencies, even when collection and transport were handled correctly.

Stains are used to turn cellular structure into visual information. Slides that suddenly look more blue or pink than expected (or appear washed out or patchy) usually point back to how the stain was applied rather than to a biological change. When everything turns blue, it's rarely an emotional statement. Small shifts in timing, buffer preparation, or reagent stability can change how dye binds to the cells. It doesn't take a dramatic error, just a slight drift from routine. Precipitation on the slide or residual moisture from rinsing can also reduce clarity, making otherwise normal morphology harder to interpret. Unlike physical damage that can be introduced during collection, these patterns usually signal that something went wrong within the staining workflow itself.

Buffer composition plays a central role in staining performance. Small pH deviations change dye binding behavior, which alters how nuclei and cytoplasm absorb color. If there are any small shifts in buffer salt balance change how stains separate cellular components, and those differences show up immediately as changes in contrast or differentiation on the slide. Even when reagents are consistent, any variation in preparation can create a visible difference.

BUILDING A MORE RELIABLE HEMATOLOGY WORKFLOW

Most laboratories start with a protocol that has existed for years, and those are often adapted from governing recommendations or otherwise inherited through internal training. What changes over time is not the foundation itself but the way it is carried out. Small adjustments are introduced to solve immediate problems, such as a modification that worked during a busy shift, a change made when staffing was short, or a workaround passed along during training. The original reasoning behind those decisions is not always recorded, and as experienced staff leave, the explanation disappears even though the altered process remains in place. Workarounds are often created with good intentions. Over time, however, they can quietly become the new “normal.”



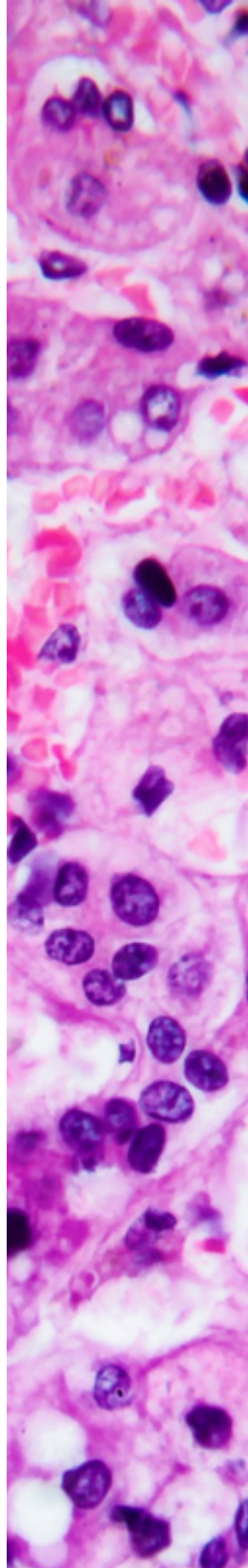
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Biosciences 7



Internal troubleshooting has limits, and after initial steps have been taken, any escalation becomes less about replacing procedures and more about understanding how the current workflow diverged from its original intent. Many laboratories rely on a simple troubleshooting framework often summarized as “Man, Machine, Material.” This approach helps teams systematically identify where variability may be entering the process rather than assuming a single cause.

When it comes to material, laboratories can evaluate whether a reagent has degraded, test a different lot, or substitute another batch to see if the results change. When working with ETHOS, our customers can be confident with the reagent and can quickly move on with troubleshooting to the next variable. Shifting our attention to the machine itself, confirm calibration, verify the analyzer settings, and ensuring that instrumentation is functioning correctly. Finally, the “man” component evaluates execution, which can involve having another technologist repeat the procedure or reviewing how the workflow is being carried out. In practice, laboratories may adjust the order depending on who is available or what is easiest to test first, but the principle remains the same: isolate variables methodically rather than changing everything at once.

Typically, an initial support call starts with direct outreach to laboratory staff. Here, they can discuss specific staining concerns with a specialist who is familiar with both reagent chemistry and real-world workflow constraints.



At this point, technical support typically becomes less about prescribing changes and more about reconstructing the workflow alongside the laboratory team to figure out what works for them. Teams may need to replicate procedures outside the production environment to determine whether variability follows the chemistry or the execution, and they will also compare the laboratory's historical results against current performance to reveal patterns that developed slowly enough to avoid immediate detection.

Later, development teams (or Ethos Biosciences specialists) may need to become involved if laboratories need stain performance tailored to specific analyzer behavior or workflow timing. In a historical example, the Ethos team was involved in extending the stability of a stain in order to support a longer working window, thus allowing the laboratory to maintain consistent results without having to restructure its daily process. We can work with your team and equipment to help you get the solutions and processes in place that are best for your lab and your needs!

Reliability ultimately comes from restoring clarity rather than introducing complexity. In environments where workload leaves little time for investigation, structured external support provides a way to stabilize workflows while preserving the laboratory's existing expertise.

in hematology

CLARITY IS EVERYTHING

Reliable hematology results depend on consistency across every stage of the workflow, from collection and preparation to staining and interpretation. When variability appears, identifying whether the source lies in handling, instrumentation, or materials becomes essential to maintaining confidence in results.

We at Ethos Biosciences work alongside laboratory teams to help troubleshoot procedural challenges and provide practical insights that support stronger daily workflows. Our goal is not to replace laboratory expertise, but to support it with dependable reagents and the technical perspective needed to resolve inconsistencies efficiently. Our hematology product portfolio includes stains, buffers, microscopy supplies designed to deliver accuracy, repeatability, and reliable performance.

For laboratories and researchers working in pathology and diagnostics, dependable reagents play a critical role in producing reproducible results. Ethos supports the pathology research community, from teams studying disease mechanisms and biomarkers.

Operating from our ISO 13485-certified, 127,000 sq. ft. facility in New Jersey, Ethos combines manufacturing scale with a problem-solving approach to specialty reagent development. We partner with scientists, clinicians, and OEMs to deliver reliable reagents and customized solutions where standard off-the-shelf options may fall short.

If you're navigating a procedural question or simply want a second set of scientific eyes on a challenge, our technical team is here to help.